

Example Deployment Roadmap	2009												2010												2011														
	January	February	March	April	May	June	July	August	September	October	November	December	January	February	March	April	May	June	July	August	September	October	November	December	January	February	March	April	May	June	July	August	September	October	November	December			
Phase 1	Presentations			Lean Training				Lean Training				Lean Training				Lean Training				Lean Training				Lean Training															
Focus on Fundamentals	Assessment			SQDEC				5S	Waste	Std Wrk	Kaizen	RCA	A3	OEE	TPM	Value Stream	Poka Yoke	Takt	Kanban	Load Level	Pull	Cells	One Piece Flow	5S	Waste	Std Wrk	Kaizen	RCA	A3	OEE	TPM	Value Stream	Poka Yoke	Takt	Kanban	Load Level	Pull	Cells	One Piece Flow
Standard Work, Visual Management & Followup, Kaizen & Scientific Method, OEE & TPM, Training	Install Visual Factory				Lean Workshop				Lean Workshop				Lean Workshop				Lean Workshop				Lean Workshop				Lean Workshop														
	MOST & Standard Work Development							MOST		Std wrk	Std wrk	MOST		Std wrk	Std wrk	MOST		Std wrk	Std wrk	MOST		Std wrk	Std wrk	MOST		Std wrk	Std wrk	MOST		Std wrk	Std wrk	MOST		Std wrk	Std wrk				
	Kick-off		Begin Daily Followup Meetings				Continue Daily Followup to Ensure Process is Followed and for Continued Support and Drive																																
Phase 2													Install Kanbans				Continue to Support Kanbans				Develop Work Cells																		
Focus on Flow													Develop Pull Processes and Systems				Continue to Support				Begin JIT																		
Load Leveling, Pull, Cellular, One-piece flow, JIT, Kanbans													Develop Heijunka Load Leveling Controls																										
Phase 3																									Begin Six Sigma														
Focus on Process Capability, Quality, Defect Reduction																																							
Six Sigma (DMAIC) Methodology																																							